Technical Data

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Protective Coatings

Ever-Slik[®] 1301

Product Description

Everslik 1301 is a specially bonded solid film lubricant especially formulated for the heavy-duty industrial market. It provides good lubricity and corrosion resistance and prevents galling and seizing. It has found great acceptance in the petrochemical industry, especially on threaded fasteners and jack screws. Everslik 1301 is commonly used as a topcoat over Everslik 1201.

Features / Benefits				
Very good wear resistance	Good abrasion resistance			
Very good chemical resistance	Good corrosion resistance			
Markets	Typical Applications			
 Industrial Machinery 	Various fasteners			
 Mechanical Components 	 Pumps and valves 			
Fabricated Metal Parts	Fittings and impellers			
• Fasteners	Actuator stems and shafts			
Physical Properties				
Lubricating Solid:	MoS ₂			
Binder:	High molecular weight phenolic			
Color and Appearance:*	Matte gray finish			
Carrier:	Solvent borne			
Solids (by weight):*	32% to 36%			
Density:*	8.7 ± 0.5 lb/gal (1042 ± 60 grams/liter)			
Flash Point:	24°F (-4°C)			
Volatile Organic Compound:	685 grams/liter (5.72 lb/gal)			
Theoretical Coverage:1	439 ft²/gal @ 0.5 mils (10.8 m²/liter @ 12.7 microns)			
Alternative or Repair Coatings:	N/A			
Processing Information				
Dry Film Thickness	0.3 to 1 mils (8 to 25 microns)			
Dilution / Cleanup Solvent:	MEK, 600 Solvent, or 1213 Solvent			
Dilution Ratio (for spray):	2:1 to 3:1 (Solvent to Product) adjust as needed.			
Cure Cycle:	1 hr @ 300°F (149°C)			
Suggested Pretreatment:	Grit blast and/or phosphate			
Suggested Application Methods:	Dip spin/Spray			

For additional information, please see Processing Bulletin #3000-A

Typical Functional Properties						
	ASTM Test Met	nod	Value			
Corrosion Resistance						
Test Panel	ASTM B-117		>100 hrs. @ 5% Neutral Salt Spray			
Test Panel Coating Method			0.5 mil on grit blasted ste	el panel		
Abrasion Resistance	ASTM D-4060		Good			
Coefficient of Friction	ASTM D-2714		0.04 to 0.06			
Operating Temperature Range			-100°F to 300°F (-73°C t	o 149°C)		
Load Carrying Capacity	ASTM 2625, Method B		>250,000 psi			
Wear Life	ASTM 2625, Method A		>250 minutes			
Chemical Resistance (ASTM D-2510, Method C)						
Isopropyl Alcohol or Ethyl Alcohol	Pass	Diethanolamine		Pass		
Mineral Spirits or Paint Thinner	Pass	Hydrochloric Acid (10%)		N/R		
Toluene	Pass	Sodium Hydroxide (10%)		N/R		
Acetone	Pass	Distilled Water		Pass		
Skydrol 500B (room temperature)	Pass	Jet Fuels (JF	9-4)	Pass		
Hydraulic Fluids	Pass	Trichloroethylene		Pass		
Anti-Icing Fluids	Pass					

Note: Chemical resistance may vary depending on the cure cycle. N/R = Not recommended

Additional Information

Shelf Life and Storage:

One year from date of shipment, stored in a factory sealed container between the temperatures, 40°F to 100°F. Coatings are thermally stable, but we do not recommend prolonged exposure outside of the specified temperature range listed above.

Packaging: Everslik® 1301 is available in 5-Gallon Pail, Gallon, Quart

Warranty:

No representation of warranty is expressed or implied and all warranties including warranties of marketability and fitness for use are expressly disclaimed. Nothing herein shall be construed as permission or recommendation to practice a patented invention without a license.

* These tests are performed on each production lot

¹ Based on 100% transfer efficiency at a dry film thickness of 0.0005 inch (12.5 microns).

Issue Date: 6/23/03, Latest Revision Date: 11/09/17